



**FITTING INSTRUCTIONS FOR CP0162BL Crash Protectors
DUCATI 748 / 996 '02 onwards**

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike

Please also note that in cases where kits are packed with rubber washers holding the components onto the bolt – the rubber washers should be thrown away!

- Remove fairings both sides
- Remove battery from battery box
- Undo engine bolt
- Take r&g replacement bar and one nyloc nut
- Screw on nut and slide one 12mm washer over bar up to nut
- Take the longer r&g block and offer it up to the rhs of the frame
- Fit R&G bar through block and with a soft hammer, tap through engine knocking the oem bolt out as you go
- Take the remaining block and fit over bar and onto frame.
- Place one 12mm washer onto bar and fit nyloc nut onto bar, do not tighten at this stage
- Fit clamps to either side of the two blocks using the 6mm bolts. The longer bolts are for the lhs (note wide end of taper faces forward)
- Ensure no wires are trapped, tighten clamps and then engine bar
- Replace the battery (the negative terminal wires will need to be re-routed to the other side of the frame for ease of fitment. the negative terminal of the battery can be turned upside down to allow connection of the negative wires)
- Insert short bolt (marking tool) into the 12mm tapped hole on the outside of the aluminium block on one side. (Leave about 1 inch protruding)
- Paint middle of bolt head
- Refit fairing
- Gently push the fairing against the bolt head to leave a small paint mark on the inside of the fairing
- Remove fairing
- Centre drill on mark left by paint working from inside outwards
- Refit fairing and check position
- Remove fairing and cut using a 28mm hole cutter/cone cutter working from the outside inwards
- Clean up hole to leave it looking smooth
- Repeat for the other side (on the lhs you will need to trim the foam)
- Replace fairings
- Place washer behind one of the m12 bolts and pass it through one of the protectors
- Pass assembly through the hole in the fairing and locate into tapped hole in the aluminium block
- Tighten bolt until you feel some compression from inside the protector. Turn a little more so that you feel the compression increase slightly. Then apply a quarter turn. Do not overtighten as damage can occur to the bike. Do not exceed 40nm of torque.
- Repeat on the other side

Due to the risk of cross-threading of bolts etc; we always recommend that our products be fitted by one of our official dealers or a qualified mechanic.

R&G Racing

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